NCU.O

HORIZONTAL, CENTRIFUGAL, VOLUTE-TYPE PUMPS WITH OPEN IMPELLER



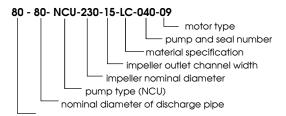
APPLICATION

- pure and slightly polluted, active and neutral chemical liquids, mixtures of high content of solids and combustibles
- chemical, processing industries, power engineering and water supply systems
- I design:
 - A) standard for general use
 - B) explosive conditions for pumping incombustibles in dangerous explosive conditions
 - C) for combustibles for pumping combustible liquids in dangerous

WORKING CONDITIONS

- Medium temperature from -40° C up to $+160^{\circ}$ C
- intake working pressure for DN up to 80 5 bars, DN from 100 2 bars
- outlet working pressure for DN up to 80 10 bars, DN from 100 8 bars
- medium density from 600 kg.m⁻³ up to 1900 kgm⁻³
- kinematic viscosity up to 75 mm².s⁻¹
- ph 0-14, acc. to the used materials
- contents of solid particles up to 15% of weight higher has to be consulted with the manufacturer
- size of particles up to 5 mm higher has to be consulted with the manufacturer

TYPE IDENTIFICATION



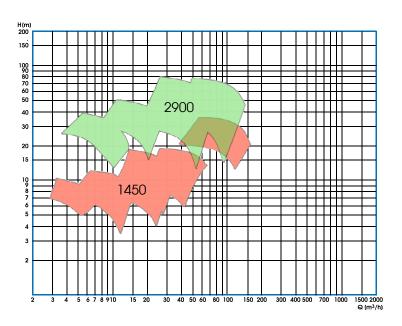
CONSTRUCTION

- NCU.O series contain 6 sizes of hydrodynamic pumps
- horizontal, centrifugal, single-stage, volute type construction with an axial intake and radial outlet
- I hydraulic part is formed with suction cover and volute casing (mutually sealed by flat gaskets) and open impeller with rear diffuser guide vanes
- I mechanical part consist of self-supporting bearing support and lantern; in the bearing support on roller bearings is located pump shaft, on which overhanging end is briefly placed the impeller secured by nut
- long service life bearings are lubricated by oil, whose water level can be monitored by level gauge
- bearing support is provided with feet that are used for base plate mounting
- when pumping hot liquids, cooled bearing support design with cooling flow spiral in oil can be used



WORKING AREA

| PUMP SIZE | SHAFT SPEED (min ⁻¹) | FLOW Q (I/s) | DELIVERY HEAD H (m) | TEMPERATURE max (°C) | | |
|--------------------|--|-----------------|---------------------------|----------------------------|--|--|
| from 32-25-NCU-175 | 1450 | from 1,2 | from 4 | 160 | | |
| to 125-100-NCU-305 | 2900 | to 60 | to 75 | | | |



MATERIAL SPECIFICATION

| Part name | LC | LB | YC | YB | ZC | ZB |
|-----------------------|-------------|-------------|---------------------|---------------------|---------------------|---------------------|
| ranname | LC | LD | 10 | TD | 20 | 20 |
| volute, suction cover | EN-GJL-200 | EN-GJL-200 | 1.4308 | 1.4308 | 1.4408 | 1.4408 |
| impeller | EN-GJL-200 | CuSn10Zn2 | 1.4308 | CuSn10Zn2 | 1.4408 | CuSn10Zn2 |
| lantern ring | EN-GJL-200 | EN-GJL-200 | stainless steel | stainless steel | stainless steel | stainless steel |
| shaft sleeve | EN-GJL-200* | EN-GJL-200* | stainless steel | stainless steel | stainless steel | stainless steel |
| pump shaft | 1.0503 | 1.0503 | stainless steel | stainless steel | stainless steel | stainless steel |
| impeller nut | 1.0503 | 1.0503 | stainless steel | stainless steel | stainless steel | stainless steel |
| lantern | EN-GJL-200 | EN-GJL-200 | EN-GJL-200 (1.4308) | EN-GJL-200 (1.4308) | EN-GJL-200 (1.4308) | EN-GJL-200 (1.4308) |
| bearing support | EN-GJL-200 | EN-GJL-200 | EN-GJL-200 | EN-GJL-200 | EN-GJL-200 | EN-GJL-200 |

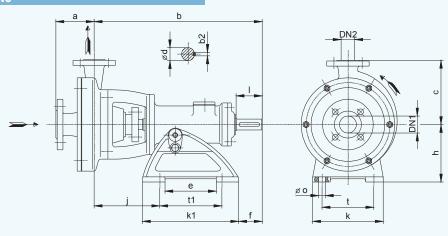
for * mechanical seal – stainless steel



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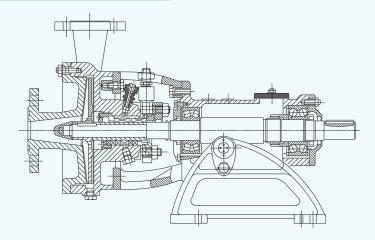
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BASIC DIMENSIONS



| | | | Ø | Pump | | | | | Feet | | | | | | | Shaft | | | |
|------|-----|-----|----------|------|-----|-----|-----|----|------|-----|------|-----|-----|-----|----|-------|----|----|-----|
| Area | DN1 | Dn2 | impeller | а | b | h | С | f | j | е | - f1 | k1 | t | k | Øo | 1 | d | b2 | kg |
| 1 | 32 | 25 | 175 | 100 | 456 | 160 | 180 | 55 | 160 | 150 | 225 | 270 | 190 | 230 | 14 | 50 | 28 | 8 | 47 |
| 2 | 40 | 32 | 175 | 100 | 456 | 160 | 180 | 55 | 162 | 150 | 225 | 270 | 190 | 230 | 14 | 50 | 28 | 8 | 49 |
| 3 | 65 | 50 | 175 | 100 | 458 | 160 | 180 | 55 | 163 | 150 | 225 | 270 | 190 | 230 | 14 | 50 | 28 | 8 | 52 |
| 4 | 65 | 50 | 230 | 130 | 553 | 200 | 220 | 65 | 192 | 190 | 250 | 340 | 210 | 250 | 14 | 70 | 40 | 12 | 103 |
| 5 | 80 | 80 | 230 | 134 | 557 | 200 | 226 | 65 | 192 | 190 | 250 | 340 | 210 | 250 | 14 | 70 | 40 | 12 | 105 |
| 6 | 125 | 100 | 305 | 176 | 824 | 355 | 355 | 40 | 283 | 350 | 460 | 550 | 400 | 450 | 27 | 80 | 45 | 14 | 162 |

CROSS-SECTION DRAWING



SEAL DESIGN

- soft cord packing
- I single mechanical seal
- double mechanical seal
- I single mechanical seal, cartridge type
- I double mechanical seal, cartridge type

MOTORS

- I foot-mounted electric motor drive
- I driving force is transmitted using a flexible coupling with spacer
- I common base plate assembly, cast iron